

Abstract

A tool is proposed for metal-cutting machining of bore surfaces with at least one cutter insert (1s, 1's; 1u, 1'u, 1''u) which is let into the end face (41) of the tool (10) and at least one cutter insert (1s, 1's; 1u, 1'u, 1''u) which is let into the circumferential face (43) of the tool (10), said cutter inserts (1s, 1's; 1u, 1'u, 1''u) having at least two geometrically defined cutting edges. Said tool is characterized by the fact that one of the cutting edges of the cutter inserts is embodied as a roughing cutting edge (17, 17') and the other cutting edge of the cutter inserts is embodied as a finishing cutting edge (19, 19'), and in that the cutting edges are arranged on the two ends of a side edge (15, 15') of the cutter inserts.

(Figure 3)